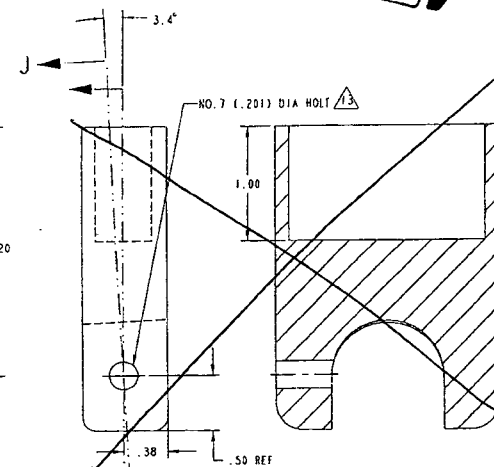
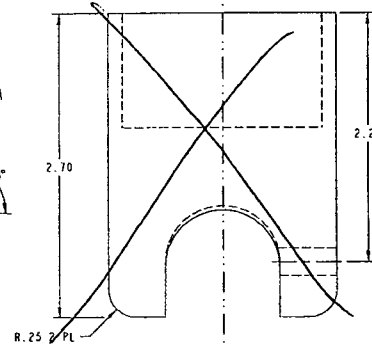
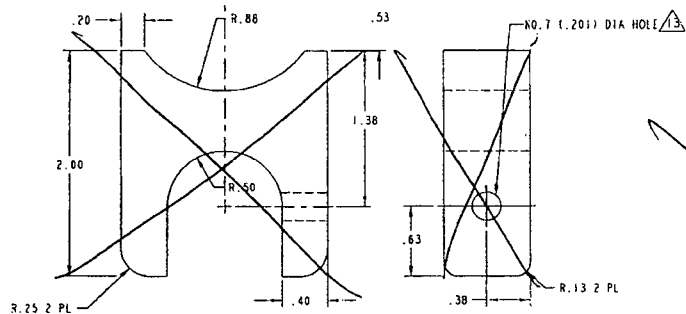
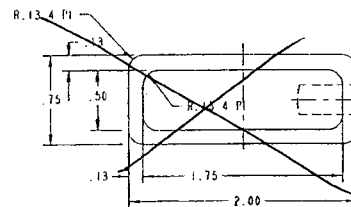
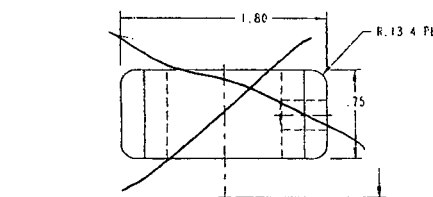




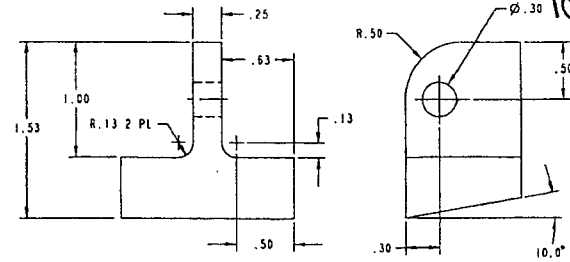
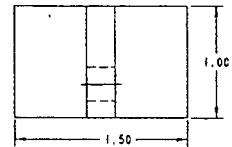
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7-06-60



① -217 CONTOURED DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SUPERCEDED BY  
D3440-5

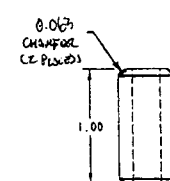
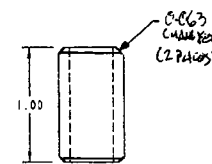
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RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE



② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
NW-T-700/6  
SCALE 2.000

① -221 DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SUPERCEDED BY  
REPLACED  
BY D3440-1



④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061-T6  
NW-T-700/6  
SCALE 2.000

③ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061-T6  
NW-T-700/6  
SCALE 2.000

① -219 ANGLED MALE EYE  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SECTION J-J  
SCALE 2.000  
PREMIER AVIATION, INC.  
2002 Aviation Parkway, Grand Prairie, Texas 75052  
DATE: 08/08/88  
DRAWN BY: DOSUV8  
CHECKED BY: B67-43001  
SCALE: 1/8" = 1"

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:18 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40272

Part Number: PB6743001225

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



40



08/07/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
				W/O Form				

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:18 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 40272  
 Estimate Number : 13454  
 P.O. Number :  
 This Issue : 7/4/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 7/4/2008 Type : SMALL / MED FAB  
 Previous Run :  
 Part Number : PB6743001225  
 Drawing Number : B6743001 P.18  
 Project Number : N/A  
 Drawing Revision : B1  
 Material :  
 Due Date : 7/11/2008 Qty: 40 Um: Each  
 Written By : 08 07.07  
 Checked & Approved By :  
 Comment : Est Rev:A 08-06-26 new issue EC verified by:DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0500 6061-T6 Round Bar .500"



Comment: Qty.: 0.1050 f(s)/Unit Total : 4.2000 f(s)

6061T6 round bar .500"

BATCH: M107676

mmf 08/07/07

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA566 & DWG B67-43001

FOLIO REV:

DWG REV: BT

2-DEBURR AS REQUIRED

mmf 08/07/07

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



mmf 08/07/07

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J-F. 08/07/08

(40)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT E.

08/07/08 (40)

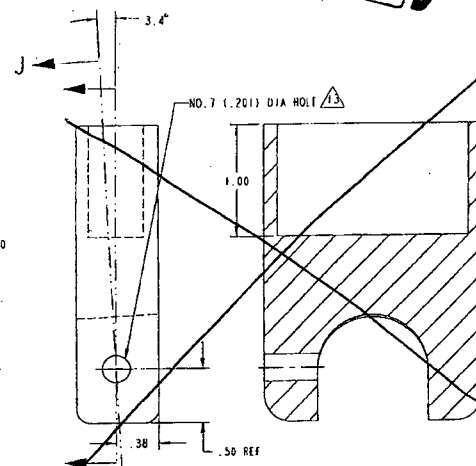
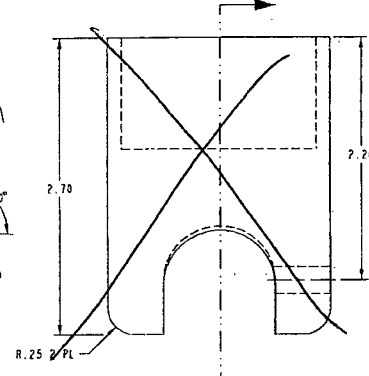
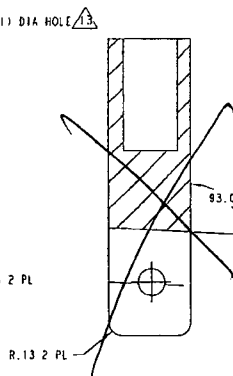
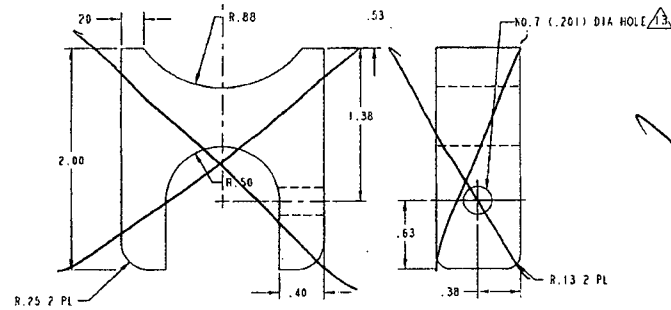
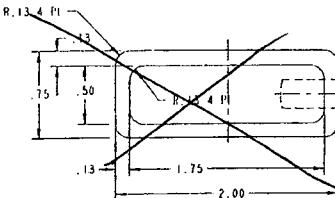
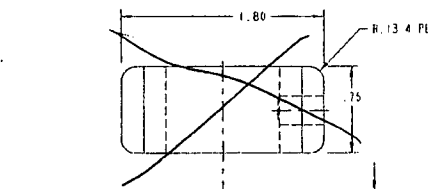


SHOP COPY

RETURN TO  
ENGINEERING

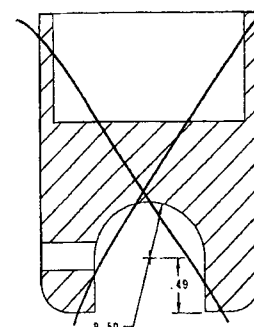
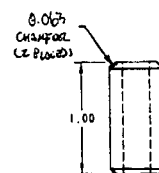
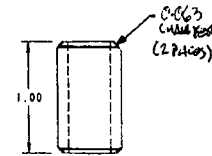
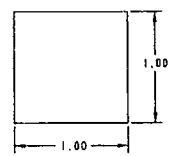
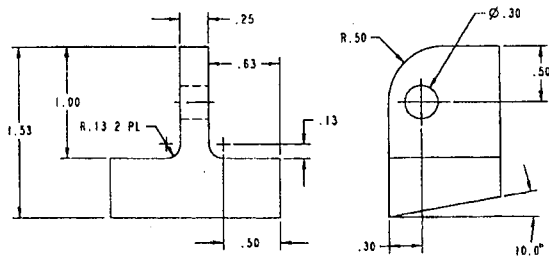
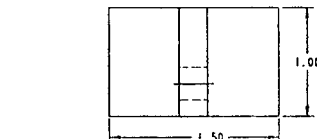
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40272

RELEASED  
#06 ul. 60



① -217 CONTOURED DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**D3440-5**

① -221 DETENT CLIP  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000  
**SUPERCEDED BY**  
**REPLACED**  
**By D3440-1**



② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
WW-T-700/6  
SCALE 2.000

④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000

④ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000

① -219 ANGLED MALE EYE  
JLM  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

SECTION J-J  
SCALE 2.000

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE (REV) NO. DWG NO. REV.  
D OSUV8 B67-43001 43  
SCALE WT. DATE 18 43

ORIGINAL



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 04/07/2008 10:24:03 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40272

Part Number: PB6743001225

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(40)



08/07/10 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-07-10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 04/07/2008 10:24:03 AM  
 User: Melanie Fauteux

## Process Sheet

ASAP

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 40272  
 Estimate Number : 13454  
 P.O. Number :  
 This Issue : 04/07/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001225  
 First Issue : // Type : SMALL /MED FAB Drawing Number : B6743001 P.18  
 Previous Run : Project Number : N/A  
 Material :  
 Due Date : 11/07/2008 Qty: 40 Um: Each  
 Written By :  
 Checked & Approved By : MF 08-07-09  
 Comment : Est Rev:A 08-06-26 new issue EC verified by:DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0500 6061-T6 Round Bar .500"



MF 08-07-10  
 m6061T6R0500W120

40



Comment: Qty.: 0.1050 f(s)/Unit Total: 4.2000 f(s)

6061T6 round bar .500"

BATCH: 110888

MF 08/07/05

2.0 HARDINGE

HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA566 & DWG B67-43001

FOLIO REV: \_\_\_\_\_

DWG REV: B1

40

2-DEBURR AS REQUIRED MF / MF 08/07/05

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MF 08/07/05

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

508/07/07 (x40) centered

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Bt. E.

MF 08-07-09